Portable Fine Finishing File

MICRO AIR HAND

Light weight, ultra-low vibration filer for polishing and lapping operations

· Fine reciprocating motion best for precision parts filing

Model MAH-05 C€ Model MAH-16 C€



Specifications							
Model		MAH-05	MAH-16				
Air Pressure MPa	a (kgf/cm²)	0.6 (6)					
Air Consumption (No-load)	m³/min	0.07					
Stroke Speed	min ⁻¹	22000	11000				
Stroke Length	mm	0.5	2.2				
File Shank Size	mm	3					
Inlet Size		Rc 1/4					
Mass (Weight)	kg	0.37					
Accessories Included		Flat End Diamond File Round End Diamond File 2 mm Hex. Socket Screw Key Bushing R 1/4 x NPT 1/4					

Optional Accessories				
PN	Description	Sales Unit		
TB07502	Flat End Diamond File	5 pcs./set		
TB07503	Round End Diamond File	5 pcs./set		
TB07504	Triangular End Diamond File	5 pcs./set		
TB07505	Half-round End Diamond File	5 pcs./set		
TB07506	Vice Holder*	1 set		

Mounting Examples

*This holder can be used for polishing and lapping applications by mounting ceramic stones, etc. (Max size: Thickness 3.2 mm x Width 20 mm)

Pneumatic Deburring Tool

BURR CUTTER

Model **BC-005 C€**





For deburring machined holes

- While gripping the lever, push the countersink into the machined holes to remove burrs
- Optimum speed can be obtained by the adjust valve, resulting in clear deburred surfaces
- Push-to-engage type prevents the countersink from coming off the hole and damaging the workpiece
- Replacement of the countersink is easy and quick with a set of three quick change chucks provided

Specifications					
Model		BC-005			
Air Pressure MF	a (kgf/cm²)	0.6 (6)			
Air Consumption (No-load)	m³/min	0.22			
Free Speed	min ⁻¹ (rpm)	420			
Deburring Hole diameter	mm	3 to 34			
Countersink Shank Size	mm	6, 8, 10, 12*			
Inlet Size		Rc 1/8			
Mass (Weight)	kg	0.75			
Accessories Included		Chuck 6 mm Chuck 8 mm Chuck 10 mm (Installed) Suspension Bail 2.5 mm Hex. Socket Screw Key Bushing R 1/8 x NPT 1/4			

*Chuck 12 mm is optional. (PN: TB09876)

Countersinks are not provided with the tool. Please purchase them locally.

Compatibility table between chuck and countersink shank diameter						
Chuck	Appearance*	Countersink Shank Diameter (mm)	Overall Length of Chuck (mm)			
Chuck 6		6	49.5			
Chuck 8		8	49.5			
Chuck 10		10	49.5			
Chuck 12		12	60			

*indicates outer appearances of the chucks around the hex. socket head set screw.